

Test Report n.0319LP/2025

Technical Dossier- Art. 10(3) of Regulation (EU)
2022/1616

Developer: JOEPLAST

Process: Novel Recycling Technology (NRT) for the
development of 3-layer structure containing
Recycled HDPE in the middle layer

Applicant: **Joeplast S.p.A.- Z.I. snc 92025 Casteltermini (AG)**– Italy

1. General Information

The company Joeplast SpA is a producer of flexible plastic packaging material for food contact application, composed by 3 layers in the configuration A/B/A, where A consists of a layer of food contact grade Polyethylene blend, and B of a polymer blend comprising post-consumer High-Density Polyethylene (hereinafter HDPE).

The post-consumer HDPE is supplied by a single external suppliers, and is exclusively originated by caps derived from the recycling process of PET bottles.

The caps are separated from the bottles by flotation, dried, ground, and the resulting HDPE flakes are extruded in pellets. The pellets are sold to Joeplast SpA, and used in a blend with food contact grade Low-Density Polyethylene (LDPE) in the layer B of the said A/B/A structures.

The HDPE does not undergo a full decontamination process, therefore its use in food contact applications is subject to the application of a barrier consisting of layer A, that in the conditions of use is expected to act as a Functional Barrier. The Functional Barrier is defined as in Article 3(15) of Regulation (EU) 10/2011¹

2. Description of plastic film containing the Functional Barrier

These structures consist of three-layer having the formula A/B/A, where:

- Layer A consists of a polymer blend composed by Low-Density Polyethylene (LDPE) and Liner Low-Density Polyethylene (LLDPE) in a proportion ranging from 80/20 to 90/10, whereas the proportion is modulated to achieve best sealing performances in the conditions of application of the final film;
- Layer B consists of a blend between LLDPE and the post-consumer HDPE, whereas the post-consumer HDPE ranges from a maximum of 100% to a minimum of 70%.
- The post-consumer HDPE is supplied exclusively from the company Forever Plast SpA, under the commercial name of **Forlene HDPE Standard F1000T**, that transforms into pellets the flakes supplied to them by the company Dentis Recycling Italy Srl. The specifications of the post-consumer HDPE are reported in Annex 1. The post-consumer HDPE was produced exclusively through a mechanical recycling process using 100% post-consumer PET container waste, sourced from the separate collection of plastic packaging from European collection and sorting systems. The material contains a minimum of 95% post-consumer PET containers suitable for food contact, in compliance with Article 6 of Regulation (EU) 2022/1616. Furthermore, it is certified that during the mechanical

¹ Article 3(15) of Regulation (EU) 10/2011 reads: “*functional barrier means a barrier consisting of one or more layers of any type of material which ensures that the final material or article complies with Article 3 of Regulation (EC) No 1935/2004 and with the provisions of this Regulation*”

recycling process, the waste underwent various treatment steps, including sorting, selection, grinding, and hot washing. Therefore, it is confirmed that the product HDPE regrind from bottle caps can be classified as a Secondary Raw Material. The origin of the post-consumer HDPE is confirmed by a declaration received from the flakes producer, Dentis Recycling Italy Srl, reported in Annex 2. The post-consumer HDPE flakes originate from a Recyclclass certified process, the Recyclclass certificate is reported in Annex 3.

- The total thickness of the film ranges from a minimum of 25 µm to a maximum of 80 µm. The total and partial thickness is reported in table 1, along with the content of the post-consumer HDPE

Table 1: Thickness of the film and content of post-consumer HDPE

total thickness (micron)	partial thickness (micron)	partial thickness (weigth %)	HDPE in layer B (weigth %)	HDPE in the film (weigth %)
25	3_19_3	12_76_12	100	76
	7_11_7	28_44_28		44
	3_19_3	12_76_12	70	53
	7_11_7	28_44_28		29
80	19.5_61_19.5	12_76_12	100	76
	22.5_35_22.5	28_44_28		44
	19.5_61_19.5	12_76_12	70	53
	22.5_35_22.5	28_44_28		29

3. Description of the application

This process qualifies as a New Recycling Technology (NRT) pursuant to Chapter IV of Regulation (EU) 2022/1616, as no similar systems are operated in the EU. The target food consists of dry, non-fatty, non-alcoholic foodstuffs, for which the migration with simulant E is mandated in accordance with Regulation (EU) 10/2011, Annex III, Table 2. The list of these food categories is reported in Table 2.

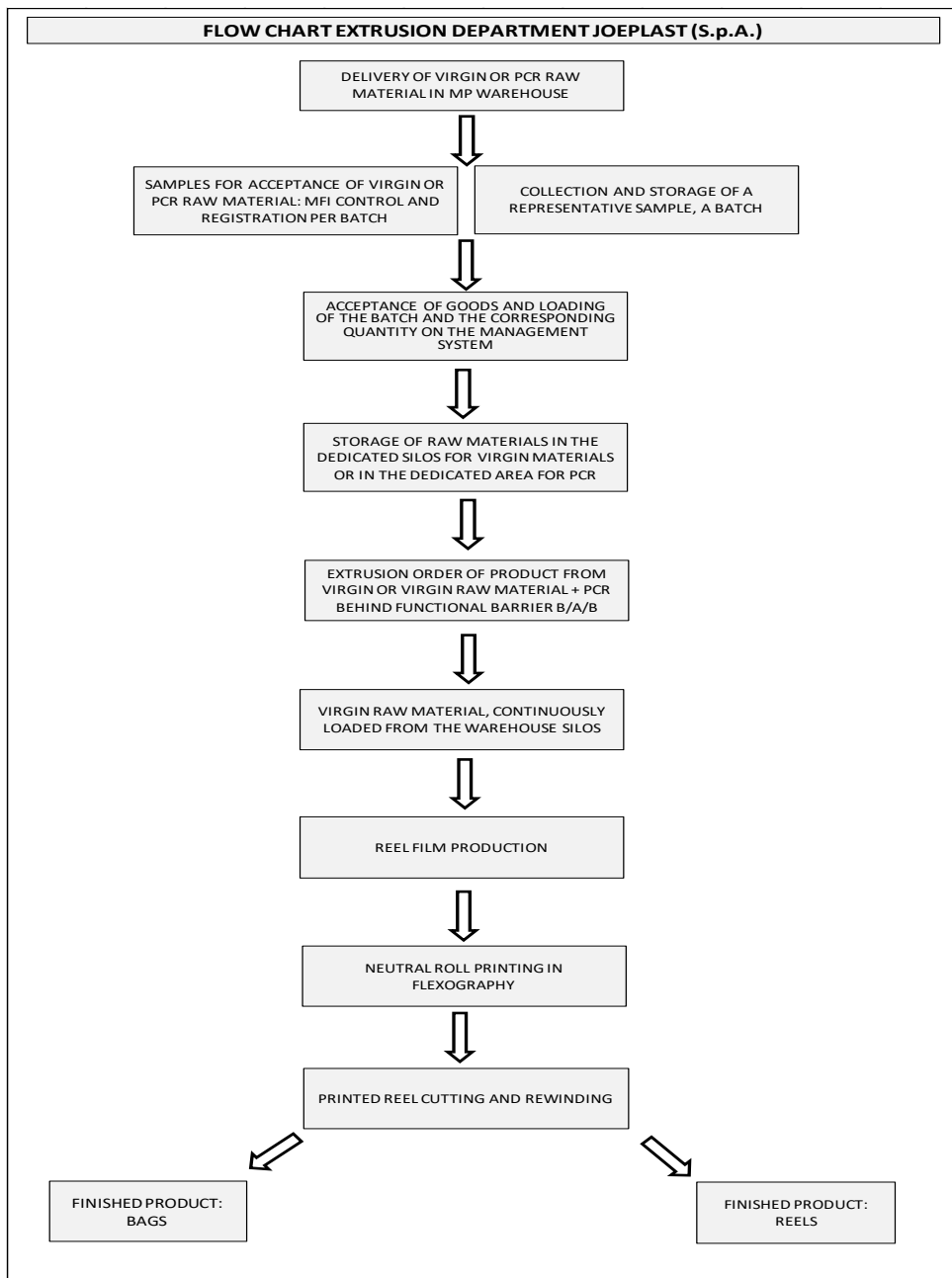
Table 2: types of food with which the A/B/A film may come in contact

02. 01	Starches
02. 02	Cereals, unprocessed, puffed, in flakes (including popcorn, corn flakes and the like)
02. 03	Cereal flour and meal
02. 04	Dry pasta e.g. macaroni, spaghetti and similar products and fresh pasta
02. 05 B	Pastry, biscuits, cakes, bread, and other bakers' wares, dry (without fatty substance on the surface)
02. 06 B	Pastry, cakes, bread, dough and other bakers' wares, fresh (without fatty substance on the surface)
03. 02 A II	Confectionery products, in a solid form, without fatty substance on the surface
03. 03 A	Sugar and sugar products, in solid form, crystal or powder
04. 01 A	Fruits, fresh or chilled, unpeeled and uncut
04. 02 A	Processed fruits. Dried or dehydrated fruits, whole, sliced, flour or powder
04. 03 A	Nuts (peanuts, chestnuts, almonds, hazelnuts, walnuts, pine kernels and others). Shelled, dried, flaked or powdered
04. 03 B	Nuts (peanuts, chestnuts, almonds, hazelnuts, walnuts, pine kernels and others). Shelled and roasted
04. 04 A	Vegetables, fresh or chilled, unpeeled and uncut
04. 05	Processed vegetables
06. 05 A	Whole eggs, egg yolk, egg white, Powdered or dried or frozen
07. 01	Milk powder including infant formula (based on whole milk powder)
07. 04 A	Cheeses, whole, with not edible rind
08. 03 A II	Preparations for soups, broths, sauces, in liquid, solid or powder form (extracts, concentrates); homogenised composite food preparations, prepared dishes including yeast and raising agents, powdered or dried, without fatty character
08. 06 B	Sandwiches, toasted bread pizza and the like containing any kind of foodstuff, without fatty substance on the surface
08. 08 B	Dried food, without fatty substance on the surface
08. 09	Frozen or deep-frozen foods
08. 11 A	Cocoa powder, including fat-reduced and highly fat reduced
08. 12	Coffee, whether or not roasted, decaffeinated or soluble, coffee substitutes, granulated or powdered
08. 13	Aromatic herbs and other herbs such as camomile, mallow, mint, tea, lime blossom and others
08. 14	Spices and seasonings in the natural state such as cinnamon, cloves, powdered mustard, pepper, vanilla, saffron, salt and other

4. Description of the process

The A/B/A film is produced on two different lines, called "Evolution" and "Kirion". The general flow of the operation is described in Figure 1.

Figure 1: Description of the operations for the production of the A/B/A film



4.1 Description of the Evolution installation

The scheme of the Evolution installation is described in Figure 2;

The process parameters are reported in Figure 3;

The operating conditions are reported in Figure 4.

Figure 2: scheme of the Evolution installation

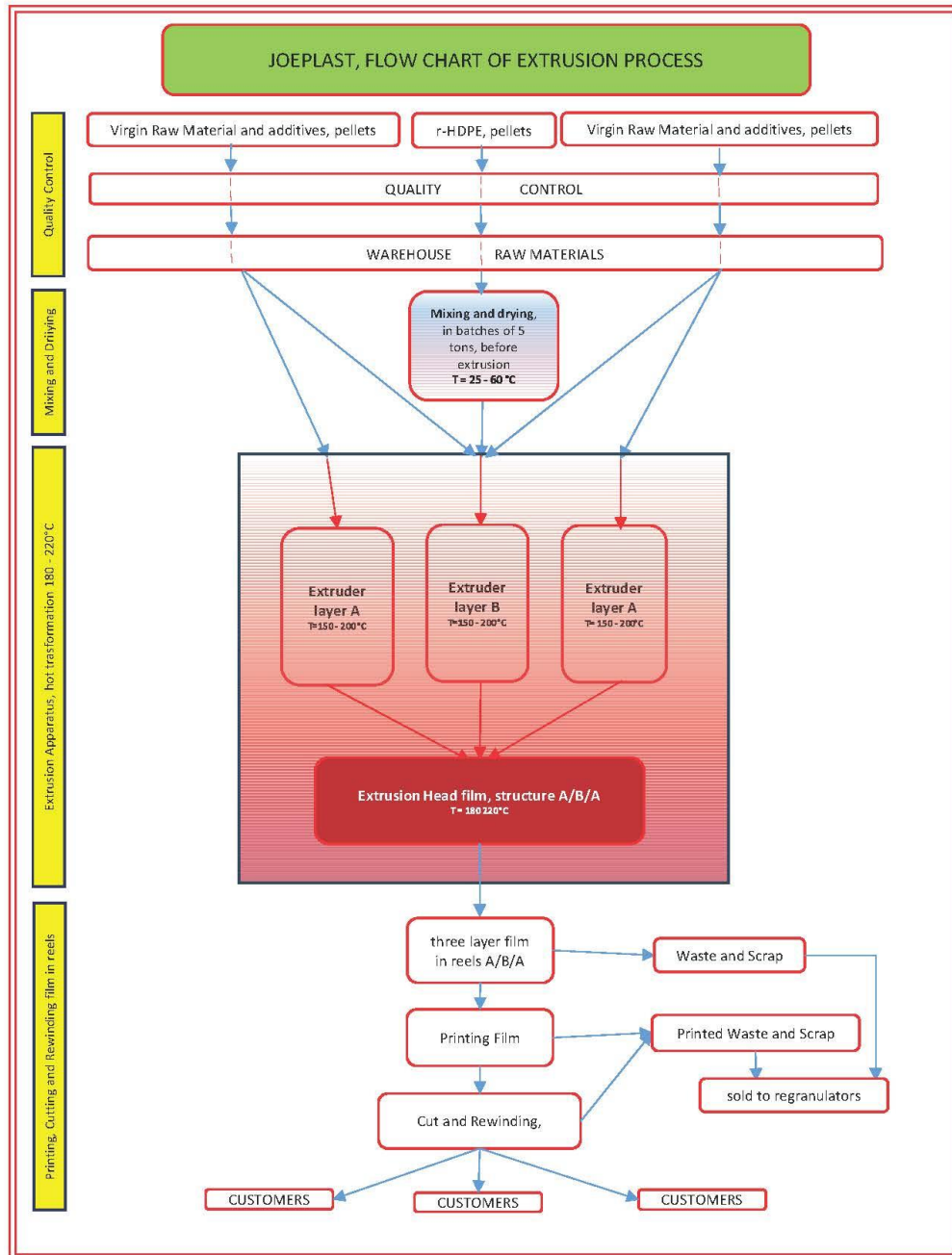


Figure 3: process parameters of the Evolution installation

JOEPLAST		PARAMETRI DI PROCESSO, GENERALI, PER PRODOTTO CONTENENTE PCR – REPARTO ESTRUSIONE										pag1
												M40a r 3
DETTAGLI PRODOTTO												
MATERIALE PCR COD ART	REVME COM75LF1H										LOTTO: 5282	ddt n. del
STRATO	MATERIA PRIMA	Δ%	ADDITIVI	Δ%	MASTER	Δ%						
A	LDPE	100	SLIP AGENT	0-2,5	AID PROC	0,3						
B	LDPE+ PCR	30 - 60	SLIP AGENT	0-2,6	AID PROC	0						
C	LDPE	100	SLIP AGENT	0-1	AID PROC	0,3						
DOSATORI GRAVIMETRICI												
FASCIA LORDA (Δmm)	800 -1600		FASCIA NETTA (mm)	1570			MY	25				
DISACCOPIATO	SI		DENSITA (g/cc)	0,93			Myeff	25				
TRATTAMENTO	SI											
ESTRUSORE	EVOLUTION											
GEOMETRIE ESTRUSORE												
FILIERA diam	D	mm	=	275,0			Note Produzione:					
PIATTO diam	D	mm	=	1570,0								
VITE lungh	L/D	adimens.	=	30/30/30								
Diam viti	D	mm	=	60/90/60								
INTRAFERRO	S	mm	=	1,2								
risultato ultima estrusione:												
risultato stampa:												
risultato taglio:												
Aggiornato al	09-gen-24											Firma Rep. Estr.

Figure 4: process conditions of the Evolution installation

JOEPLAST		PARAMETRI DI PROCESSO, TEMPERATURE, PER PRODOTTO CONTENENTE PCR – REPARTO ESTRUSIONE										pag 2
												M40a r 3
FILIERA												
ZONE	1	2	3	4	5	6	7	8	9	10		
T (°C)			225	220	215	215	210	210	200	200		
ESTRUSORE A												
ZONE	1	2	3	4	5	6	7	FILTRO	Q (Kg/h)	PRESSIONE (bar)		
T (°C)	165	170	170	175	180	185		55	100	200		
ESTRUSORE B												
ZONE	1	2	3	4	5	6	7	FILTRO	Q (Kg/h)	PRESSIONE (bar)		
T (°C)	210	215	220	225	225	225	225	58	150	300		
ESTRUSORE C												
ZONE	1	2	3	4	5	6	7	FILTRO	Q (Kg/h)	PRESSIONE (bar)		
T (°C)	165	170	170	175	180	185		55	100	200		
										Qtot (Kg/h)	350	
Aggiornato al	09-gen-24											Firma Rep. Estr.

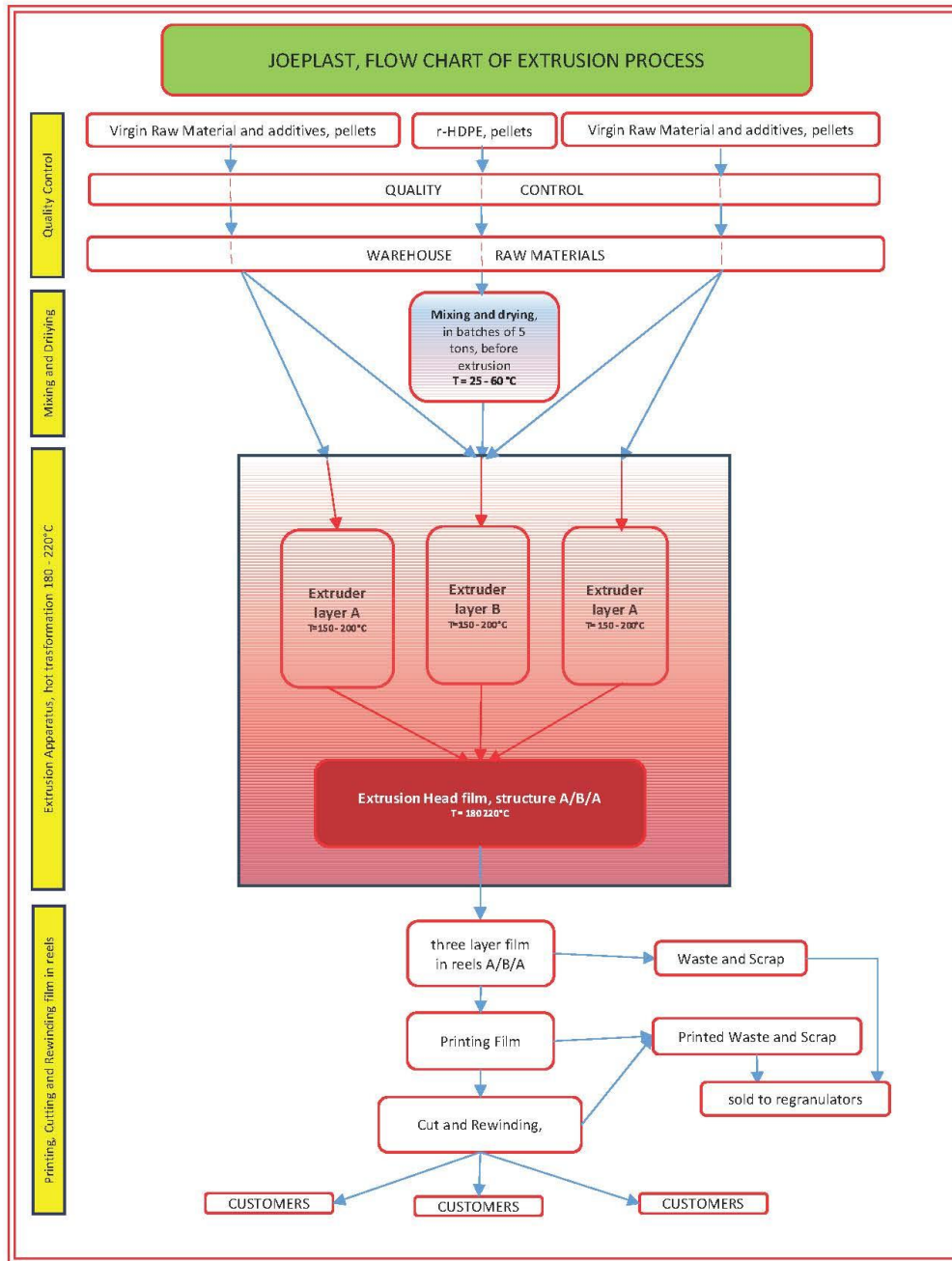


Figure 6: process parameters of the Kyrion installation

JOEPLAST		PARAMETRI DI PROCESSO, GENERALI, PER PRODOTTO – REPARTO ESTRUSIONE										pag1
DETTAGLI PRODOTTO												M40a r 3
MATERIALE PCR COD ART	REVIVE COM75LF1H					LOTTO: 5282	ddt n.	del				
STRATO	MATERIA PRIMA	Δ%	ADDITIVI	Δ%	MASTE	Δ%						
A	LDPE	100	SLIP AGENT	0-2,5	AID PROC	0,3						
B	LDPE+ PCR	30 - 60	SLIP AGENT	0-2,6	AID PROC	0						
C	LDPE	100	SLIP AGENT	0-1	AID PROC	0,3						
DOSATORI	GRAVIMETRICI											
FASCIA LORDA (Δmm)	1600-2200		FASCIA NETTA (mm)	2170		MY	25					
DISACCOPIATO	SI		DENSITA (g/cc)	0,93		Myeff	25					
TRATTAMENTO	SI											
ESTRUSORE	KIRION											
GEOMETRIE ESTRUSORE												
FILIERA diam	D	mm	=	500,0		Note Produzione:						
PIATTO diam	D	mm	=	2170,0								
VITE lung	L/D	adimens.	=	30/30/30								
Diam viti	D	mm	=	70/80/70								
INTRAFERRO	S	mm	=	1,2								
risultato ultima estrusione:												
risultato stampa:												
risultato taglio:												
Aggiornato al _____						Firma Rep. Estr. _____						

Figure 7: process conditions of the Kyrion installation

JOEPLAST		PARAMETRI DI PROCESSO, TEMPERATURE, PER PRODOTTO – REPARTO ESTRUSIONE										pag 2
FILIERA												M40a r 3
ZONE	1	2	3	4	5	6	7	8	9	10		
T (°C)			225	220	215	215	210	210	200	200		
ESTRUSORE A												
ZONE	1	2	3	4	5	6	7	FILTRO	Q (Kg/h)	PRESSIONE (bar)		
T (°C)	165	170	170	175	180	185		55	150	250		
ESTRUSORE B												
ZONE	1	2	3	4	5	6	7	FILTRO	Q (Kg/h)	PRESSIONE (bar)		
T (°C)	210	215	220	225	225	225	225	58	200	350		
ESTRUSORE C												
ZONE	1	2	3	4	5	6	7	FILTRO	Q (Kg/h)	PRESSIONE (bar)		
T (°C)	165	170	170	175	180	185		55	150	250		
										Qtot (Kg/h)		
										500		
Aggiornato al _____						Firma Rep. Estr. _____						

The control parameters of the process, which are monitored in continuous, are represented by:

- The layers thickness as reported in Figure 4 and 6
- The extrusion conditions (temperature and pressure) reported in Figures 5 and 7

5. Evaluation of the input material

The input material has been subject to screening analysis, by using simulant B and E, in accordance with the intended use of the final film. The results are reported in Annex 4. All substances detected are originated from the HDPE resin and/or additives used in its production, or are substances derived from the food contained in the original bottles/caps. They all show low or no hazard and are all in very low concentration, as shown in Table 3

Table 3: contaminants in the input resin

Library/ID	CAS No.	Conc (mg/kg resin)	Max. Conc (mg/6 dm2)	Min. Conc (mg/6 dm2)
Idrocarburi alifatici saturi ed insaturi, lineari e ramificati	n.a.	2,223	8.1095040	0.0035520
3-esanolo	623-37-0	1.4	0.0051072	0.0000022
Isoborneolo	125-12-2	1.2	0.0043776	0.0000019
acetato di 4-terz-butilcicloesile	32210-23-4	1.4	0.0051072	0.0000022
2,4-di-tert-butilfenolo	96-76-4	1.5	0.0054720	0.0000024
2-etilesil salicilato	118-60-5	1.4	0.0051072	0.0000022
4-isopropilfenil acetato	2664-32-6	2.1	0.0076608	0.0000034
n-esil salicilato	6259-76-3	1.9	0.0069312	0.0000030
Isopropil mistirato	110-27-0	2.8	0.0102144	0.0000045
alfa-esilcinnamaldeide	101-86-0	1.9	0.0069312	0.0000030
Metil palmitato	112-39-0	2.8	0.0102144	0.0000045
Acido palmitico	57-10-3	2.2	0.0080256	0.0000035
Tributil acetilcitrato	77-90-7	2.2	0.0080256	0.0000035
Oleamide	301-02-0	2.7	0.0098496	0.0000043
Erucamide	112-84-5	32	0.1167360	0.0000511
NI m/z: 149, 104, 162, 533	n.a.	566	2.0647680	0.0009044
Irgafos 168	31570-04-4	8.8	0.0321024	0.0000141
Irgafos 168 oxidized	95906-11-9	32	0.1167360	0.0000511
terpene	4889-83-2	2.2	0.0080256	0.0000035
saturated aliphatic hydrocarbons	n.a.	25	0.0912000	0.0000399
limonene	5989-27-5	35	0.1276800	0.0000559
gamma-terpinene	99-85-4	1.9	0.0069312	0.0000030
methyl oleate	112-62-9	6.9	0.0251712	0.0000110
ethyl oleate	544-35-4	8.4	0.0306432	0.0000134

In the monitoring phase, the presence and occurrence of these contaminants furtherly confirmed

6. Evaluation of the final film

The final film has been tested at the same conditions of the resin, i.e. screening with simulants B and E. The results are reported in Annex 5.

The analysis shows that only aliphatic hydrocarbons and Irgafos 168 oxidized migrate from the film after the process, in a very low amount. This demonstrates that the effect of the process, and the application of layer A are able to provide a very high decontamination.

Further proof of the above statement will be provided during the monitoring phase of the process.

Besides, the overall migration test in the specified simulant was carried out, that confirms compliance with the applicable limits.

7. Quality Assurance

Joeplast Company has adopted Good Manufacture Practices in the production plant according to Regulation CE 2023/2006.

Brussels 23 September 2025

The SoP are in place in order to check the input material, the production process parameters, the output, to guarantee the traceability system and for the management of not compliant products. The plant is certified through ISO 9001:2015 and 14001:2015, BRC GS, ISCC PLUS, FSC

8. List of Annexes

1. Specification of the Forlene HDPE Standard F1000T resin
2. Declaration of conformity to UNI 10667 and Art. 6 of Regulation (EU) 2022/1616
3. Recyclclass declaration of the input polymer
4. Test Report Analysis of Input material
5. Test report Analysis of the A/B/A film
6. Test of overall migration on the A/B/A film

ANNEX 1: specifications of the Forlene HDPE Standard F100T resin

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SPECIFICA TECNICA

TECHNICAL DATA SHEET

NOME COMMERCIALE DEL PRODOTTO
PRODUCT NAME

FORLENE HDPE STANDARD F100 T

COLORE
COLOUR

GRIGIO - GREY

FORMA E DIMENSIONI
SHAPE AND DIMENSIONS

GRANULI\GRANULES Ø 6mm; h 1,5mm

NATURA DEL MATERIALE
MATERIAL TYPE

HDPE GRANULO RIGENERATO da post-consumo
HDPE RIGENERATED GRANULES from post-consumption

CARATTERISTICHE TECNICHE - TECHNICAL SPECIFICATIONS

TEST	RIF.	UNIT	MIN	MAX
MFR (190°/2,16 Kg)	ISO 1133	g/10min	N.A.	N.A.
MFR (190°/5,00 Kg)	ISO 1133	g/10min	5,00	15,00
Densità\Density	ISO 1183	g/mL	0,935	0,985
Tenore ceneri\Ash content ⁽¹⁾	ISO 3451 A	%	0	5
Quota di PP\PP content ⁽²⁾	ISO 11357	%	0	7

⁽¹⁾= 45' 550° + 35' 900°

⁽²⁾= DSC 10°/min in N₂

I valori sono stati riscontrati nel nostro laboratorio e rappresentano il medio andamento produttivo; non ci assumiamo responsabilità in merito a valori prodotti da altre persone/enti esterni.

The values have been found in our laboratory and are the average operating capacity; we do not assume responsibility for values produced by other person/entities outside.

Annex 2: Declaration of conformity to UNI 10667 and Art. 6 of Regulation (EU) 2022/1616



A chi di competenza

OGGETTO: Dichiarazione di Conformità MPS a Norme UNI 10667 e Art 6 Reg EU 1616/2022

Con la presente, si dichiara che il materiale HD-PE MACINATO DA TAPPI BOTTIGLIE è stato prodotto esclusivamente mediante un processo di riciclo meccanico utilizzando 100% di rifiuti di contenitori in PET post-consumo, derivanti dalla raccolta differenziata di imballaggi in plastica provenienti da circuiti di raccolta e selezione europei, utilizzando un contenuto minimo del 95% di contenitori in PET post-consumo idonei al contatto alimentare in conformità all'Art 6 del Reg 1616/2022.

Inoltre, sia attestata che durante il processo di riciclo meccanico i rifiuti sono stati sottoposti a differenti processi di trattamento, tra cui cernita, selezione, macinazione e lavaggio a caldo. Si conferma, quindi, che il prodotto HD-PE MACINATO DA TAPPI BOTTIGLIE è conforme alla *Norma UNI 10667-1 e, pertanto, può esser classificato come Materia Prima Secondaria.*

Sant'Albano Stura, 01/07/2025

Roberto Tangorra
Direttore Qualità Dentis Recycling Italy Srl


DENTIS RECYCLING
ITALY SRL
VIA MONDOVI' 15
12040 S. ALBANO STURA CN ITALY
P.I. C.F. 03733260040

RecyClass

RECYCLING PROCESS CERTIFICATE

Name of the recycler: Dentis Redying Italy srl

Address: Via Mondovì, 15- 12040 Albano Stura

Country: Italy

Registration office address: Via Mondovì, 15- 12040 Albano Stura

Country: Italy

The audited recycling process and associated management systems have met the requirements of Recycling Process Audit Scheme Version 1.0, in line with EN 15343:2007 and has the required procedures in place in order to ensure the traceability of recycled plastics produced listed in the annex of this certificate.

Certification compliant with EN 15343:2007.

Certification module:

- General requirements - Level 1
- General requirements - Level 2
- Module A1: Food Contact Pre-Processing**
- Module A2: Food contact decontamination**
- Module B: Cosmetics and households' applications
- Module C: Corporate Social Responsibility
- Module D: PVC requirements

Type of audit: Monitoring audit

Initial certificate issue date: 16/05/2024

Chain of Custody model: Segregation

Traceability level: Level 1

Process overview: Sorting, Washing, Hot Washing, Drying, Decontamination, Extrusion

Input Plastic waste: PET bales

Type and source of waste: post-consumer, household - bottles

Recycled Output: PET flakes and pellets

Pre-processed waste outputs: n.a.

Audit Report and Certificate Code:

RP281-DNT-04-26-IIP-CL

Date of the on-site audit:

14/04/2025

Date of issue of certificate:

05/06/2025

Period of validity*:

16/05/2025 - 15/05/2026

*Validity conditions and terms of use may be found in the Audit Scheme documents.

**RecyClass Module A does not constitute proof of food contact approval or guarantees full compliance with Regulation (EU) NP 2022/1616.

CERTIFIED BY:



IIP srl

Via Velleia 2 - 20090 Monza (IT)

Name of the auditor

Ciro Liguori

Managing Director

Mauro La Ciamera

Annex 3: Recyclclass declaration of the input polymer



LIST OF CERTIFIED RECYCLED OUTPUTS

Recycled Output	Recycled Content % (pre-consumers)	Recycled Content % (post-consumers)	Origin	Module
[PETALO T 100/1 CLEAR]/ 1	0	100	Household, packaging	Module A1
[PETALO A 200/1 AZZURRO]/ 2	0	100	Household, packaging	Module A1
[PETALO MC 300/1 MULTICOLOR]/ 3	0	100	Household, packaging	Module A1
[PETALO A/T 400/1 AZZURRO/CLEAR]/ 4	0	100	Household, packaging	Module A1
[PETALO AV 500/1 AZZURRO/VERDE]/ 5	0	100	Household, packaging	General
[RPET SCAGLIE FINI]/ 6	0	100	Household, packaging	General
[PETALO/2 SECONDA SCELTA]/ 7	0	100	Household, packaging	General

Audit Report and Certificate Code:
RP281-DNT-04-26-IIP-CL

Date of the on-site audit:
14/04/2025

Date of issue of certificate:
05/06/2025

Period of validity*:
16/05/2025 - 15/05/2026

*Validity conditions and terms of use may be found in the Audit Scheme documents.

**RecyClass Module A does not constitute proof of food contact approval or guarantees full compliance with Regulation (EU) N° 2022/1616.

CERTIFIED BY:



IIP srl
Via Velleia 2 - 20090 Monza (IT)

Name of the auditor
Ciro Liguori

Managing Director
Mauro La Ciamera

RecyClass

[HDPE MACINATO DA TAPPI BOTTIGLIE]/ 8	0	100	Household, packaging	General
[REPETER FOOD GRADE T100]/ 9	0	100	Household, packaging	Module A2
[REPETER FOOD GRADE A200]/ 10	0	100	Household, packaging	Module A2
[REPETER FOOD GRADE MC300/O]/ 11	0	100	Household, packaging	Module A2
[REPETER FOOD GRADE MC300/V]/ 12	0	100	Household, packaging	Module A2
[REPETER FOOD GRADE MC300/B]/ 13	0	100	Household, packaging	Module A2
[REPETER T100]/ 14	0	100	Household, packaging	General
[REPETER A200]/ 15	0	100	Household, packaging	General
[REPETER MC300/O]/ 16	0	100	Household, packaging	General
[REPETER MC300/V]/ 17	0	100	Household, packaging	General

Audit Report and Certificate Code:

RP281-DNT-04-26-IIP-CL

Date of the on-site audit:

14/04/2025

Date of issue of certificate:

05/06/2025

Period of validity*:

16/05/2025 - 15/05/2026

*Validity conditions and terms of use may be found in the Audit Scheme documents.

**RecyClass Module A does not constitute proof of food contact approval or guarantees full compliance with Regulation (EU) NP 2022/1616.

CERTIFIED BY:



IIP srl

Via Velleia 2 - 20090 Monza (IT)

Name of the auditor

Ciro Liguori

Managing Director

Maurò La Ciamera

RecyClass

[REPETER MC300/B]/ 18	0	100	Household, packaging	General
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Audit Report and Certificate Code:

RP281-DNT-04-26-IIP-CL

Date of the on-site audit:

14/04/2025

Date of issue of certificate:

05/06/2025

Period of validity*:

16/05/2025 - 15/05/2026

*Validity conditions and terms of use may be found in the Audit Scheme documents.

**RecyClass Module A does not constitute proof of food contact approval or guarantees full compliance with Regulation (EU) NP 2022/1616.

CERTIFIED BY:



IIP srl

Via Velleia 2 - 20090 Monza (IT)

Name of the auditor

Ciro Liguori

Managing Director

Maurio La Ciamera

Brussels 23 September 2025

See Annex 4: analysis of the input material. Test Report n. 0319LP/2025

See Annex 5: analysis of the final A/B/A film. Test Report n. 0474LP/2025

See Annex 6: Overall migration test. Test Report n. 0475LP/2025